

1 Article

# 2 Influence of Petrographic Properties on the Strength and Dura- 3 bility of Dolomite and Limestone for Infrastructure De- 4 veloment

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## 16 Abstract

17 The paper presents the basic problem related with practical application of carbonate rocks  
18 in construction: are carbonate aggregates produced from such rocks favorable for building  
19 engineering, particularly for construction? (1) the geological-engineering properties of ag-  
20 gregates are presented, (2) the correlation between petrographic and engineering. This  
21 knowledge has allowed to assess the usefulness made from dolomite and limestone de-  
22 sign and construction structures. petrography was characterized using optical microscopy  
23 and scanning electron microscopy (SEM) coupled with energy-dispersive X-ray spectro-  
24 scope (EDS). Engineering properties were determined in accordance with European and  
25 Polish norms and guidelines. Statistical and design calculations were performed using  
26 dedicated software. The petrographic properties, and selected physical and mechanical  
27 parameters of the aggregates, were tested to show their influence on the unconfined com-  
28 pressive strength and unconfined tensile strength. Strong functional relationships be-  
29 tween the unconfined compressive strength, unconfined tensile strength and water ab-  
30 sorption, have been observed. The support the sustainable use of locally available lime-  
31 stone resources in Pakistan and provide guidance for material selection in pavements,  
32 foundations, and other structural applications. These findings have direct economic im-  
33 plications for building and infrastructure design and promote more efficient and rational  
34 use of regional rock resources in the construction industry

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36 **Keywords:** dolomite; Limestone; Physical properties, Mechanical properties; petro-  
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## 1. Introduction

Rock aggregates have been utilized in many constructions industries. The geology of rock can be used to improve the quality of the structure, life span, and even security of the civil structure like bridges, highways, passageways, and even dams. Mechanical and physical properties are the most significant factors which define the strength of rock [1]. Rock as the building materials has been widely studied in terms of its geomechanical behavior. Geomechanical properties of rocks are commonly compound effect of various other related factors such as petrology, mineralogy, texture and form, erosion, permeability as well as fractures [2]. When rocks are incorporated in the construction of buildings, they have a number of physical and mechanical requirements in the building industry. Its texture, petrological characteristics, geological structures, and surrounding conditions are the main determinants of the physical characteristics of rock [3]. petrographic properties influence the geotechnical behavior of building materials. In order to understand their behavior, we have to put into consideration the manner in which rocks respond to different petrographic features which are the grain size, the shape, the orientation and the fractures [4]. In the classifications of rocks, the above petrographic features are hardly considered. Their influence on the strength is also studied in the contemporary research [5].

The physical characteristics of rock are known as index properties or parameters that determine the composition of rock to enable its classification. Mechanical property known as strength is the parameters or properties which inform us of the strength and durability of rock under a given set of conditions such as humidity, temperature and the loading conditions [6]. Besides the natural physical and chemical properties of rocks, non-technical methods of excavating rocks applied in the construction industry also affect the rock strength. The characteristics of building material vary according to the type of rock and are greatly influenced by processes used to form rock besides the outside factors that occur throughout the entire metamorphism of the rock [7,8].

Moreover, a comparison of the suitability of these two formations in terms of potential advantages and constraints for building material applications is intended. For instance, although the limestone with high-quality calcite content may have higher strength and abrasion resistance ability, the dolomite may possess workability and cheaper value advantage [9]. Through these properties, the research might help engineers, architects and policy makers select consciously which limestone resources to exploit with regard to specific construction functions. Not only this work is important for the comprehension of material properties but also these find use in overall discussion on sustainability as well as resource rationalization that can be applied in construction industry of Pakistan [10]. By taking a microscopic view of these sediments, we target material efficiency and sustainable building for regional development through enhanced knowledge of local limestone resources.

It will also contribute to the sustainable development of the construction industry in the long run by identifying opportunities for utilizing local limestone resources optimally. If we focus on the prevalence of these formations, and look at local geological conditions (substrate, ground water and climate) as they are likely to have influenced modelled occurrences in limestone when it was used in the respective area as a building material [11]. This research objectives to contribute a model that to address the overall issues and development of composite model for selection best suited limestone resources through targeted goal in construction industry of Pakistan.

### 1.3 Main Aim of the Work

This paper will fill in this gap by giving a comprehensive correlation of geological knowledge and lithological and petrographic properties of the carbonate rocks, and their

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engineering properties. The proposed study tries to fill this gap in understanding by establishing the ineffectiveness of the known relationship between geotechnical properties of carbonate rocks and their resistance against environmental factors. This research aims at achieving the following objectives:

This paper explores the relationship between geotechnical properties and environmental resistance parameters, determining the prospect of using carbonate aggregates in the construction. This study will also aid new economic and major infrastructural growth throughout the area, particularly as such projects connect to the China–Pakistan Economic Corridor (CPEC).

## 2. Geological Setting

### 2.1 Amber Formation – Dolomite

The study region (Figure.1) is the located of the Amber Formation, situated in village Anbar, District Swabi, Khyber Pakhtunkhwa, Pakistan. The area has fairly good road connections with major towns through metallic and semi-metallic roads. The area of the study is approachable through Peshawar, Nowshera and Islamabad via G.T. Road on Motorway up to Swabi interchange. The distance from Islamabad is approximately 104 km, and from Peshawar, it is 91km via the Motorway.

### 2.1 Inzari Formation – Limestone

The study area for the Inzari Formation (see Figure 1) is located in Tar Khel Village, District Nowshera, Pakistan, where the typical Inzari Formation Limestone is present. The coordinates for this area are: Latitude: 33°50'31.69" Longitude: 72°09'10.48" E. The area is approximately 97 km from Peshawar and 135 km from Islamabad.

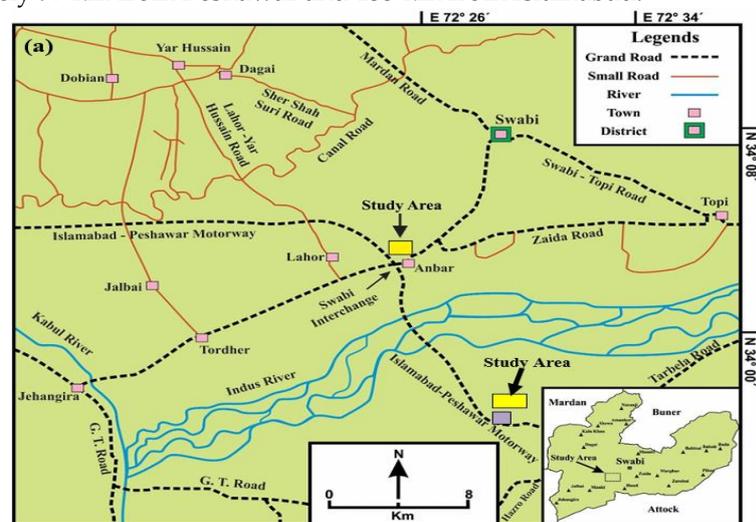


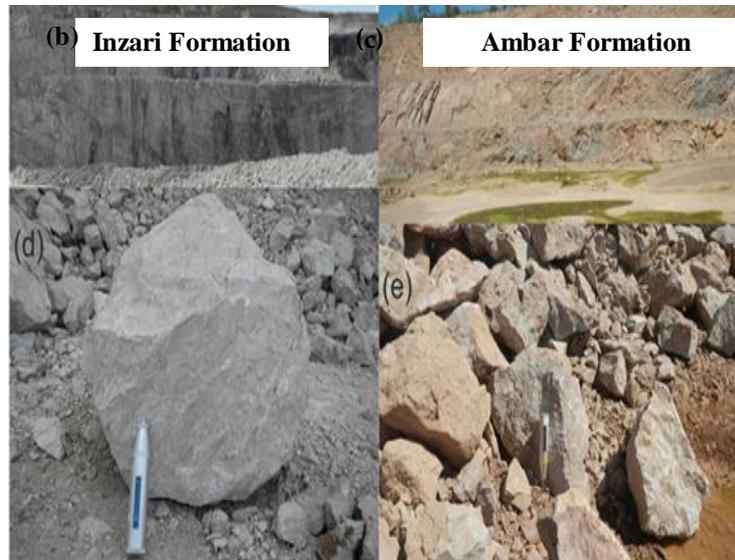
Figure 1. A map showing the research areas location in Pakistan

## 3. Materials and Methods

### 3.1. Materials

The studies were conducted on samples from two carbonate units in northern Pakistan: the Amber Formation (dolomite) and the Inzari formation (Limestone), both widely exposed cross the Peshawar Basin and the Attock–Cherat–Khattak–Nizampur region of Khyber Pakhtunkhwa (Figure 1a). The Amber Formation (Figure 2c, e,) is generally regarded as Cambrian in age and consists predominantly of dolomite and dolomitic limestone, interbedded with quartzite and argillite.

121 The Inzari Limestone (Figure 2b, d,), named after Inzari village, occurs in the same  
 122 regional belt and is characterized as a thin- to medium-bedded, yellow to greenish-grey  
 123 limestone. Regional syntheses place this unit within the Late Proterozoic to possibly  
 124 Lower Paleozoic succession, contrasting earlier interpretations that assigned it a Mesozoic  
 125 (Jurassic) age.



126  
 127 **Figure 2.** Ambar dolomite quarry and Inzari limestone quarry: (a) location and general  
 128 view of Ambar and Inzari quarries; (b) exploitation wall in Inzari quarry; (c) exploitation  
 129 wall in dolomite quarry; (d) stone blocks in Inzari quarry; (e) stone blocks in dolomite  
 130 quarry.  
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### 132 3.2 Methods

#### 133 3.2.1. Petrographic Analysis

134 The representative samples of the Dolomite Amber Formation and Limestone Inzari  
 135 Formation were analyzed petrographically. The studies were on micro techniques by  
 136 which the small rock fragments and aggregate particles may be closely examined. Se-  
 137 lected samples from each formation were cut into thin sections and analysed under  
 138 both optical microscopy (OM) and scanning electron microscopy (SEM). In addition,  
 139 SEM was used to study the fresh fracture surfaces of the samples for additional textural  
 140 and compositional details [12-13].

141 **(i) Thin Section Preparation:** Thin sections were cut with ordinary glass slides (24×46  
 142 mm). Thin sections between 4 and 6mm were cut from coarse rock pieces, mounted on  
 143 a slide with resin, and ground down using successively finer powders until a final  
 144 thickness of 0.05–0.06mm (50–60µm) was achieved for imaging under the SEM. The  
 145 glossy surface was found to facilitate good quality microscopic and chemical examina-  
 146 tion without a coating.

147 **(ii) Optical Microscopy:** Microscopic observations were performed with Nikon  
 148 Eclipse 100 and Nikon E600POL optical microscopes, both digital cameras used. Types  
 149 of analysis were the determination of rock texture and structure (grain size distribu-  
 150 tion, pore geometry, grain shape, and rounding), mineral identity, diagenetic modifi-  
 151 cation, matrix composition, relics or secondary mineralization. The observations were  
 152 made at a magnification up to 50times.

153 **(iii) Scanning Electron Microscopy (SEM):** SEM images were taken on a (JSM-  
 154 6380LA) scanning electron microscope in conjunction with an Energy Dispersive X-ray  
 155 Spectroscopy system containing a Bruker GmbH X-Flash 8/10 detector. The setup was

installed at a branch of the BESSY II Synchrotron Radiation Source utilizing the Berlin Electron Storage Ring, with a tungsten reflector alternating monochromator and four multispectral mechanical Soller slits directly in front and behind the detector to improve energy resolution to (126 eV at Mn K $\alpha$  and 45 eV at C K $\alpha$ . Imaging was performed in backscatter electron mode with magnification from 50 x to 3500x.

#### 4. Results

##### 4.1 Petrography

###### 4.1.1. Dolomite (Ambar Formation)

In hand specimens, the dolomites of the Ambar Formation range from light to dark grey. Thin sections reveal predominantly fine-to medium-grained textures, composed mostly of dolomite crystals (63–70.9%), with micrite (16.6–23.8%), sparite (2.2–6.8%), quartz (0.8–10.9%), and opaque minerals (0.2–4.5%), as shown in in Figure.5a. Differentiation between calcite and dolomite is difficult in hand specimens and thin sections due to similar optical properties; therefore, calcite imparted a pink coloration, while dolomite remained unstained [14].

###### 4.1.2 Limestone (Inzari Formation)

The Inzari Formation Limestone, classified as a micritic mudstone is primarily composed of 60% micrite, 15-16% sparite, 14-17% calcite, 9% quartz, and 30-40% opaque minerals, as shown in Figure 5b. It exhibits early dolomitization, with rhombohedral dolomite crystals forming in the matrix. The rocks are severely fractured due to regional uplift during Pliocene N–S shortening in the Attock–Cherat Ranges. Fractures are cross-cutting, often filled with calcite, manganese, or iron hydroxides [15].

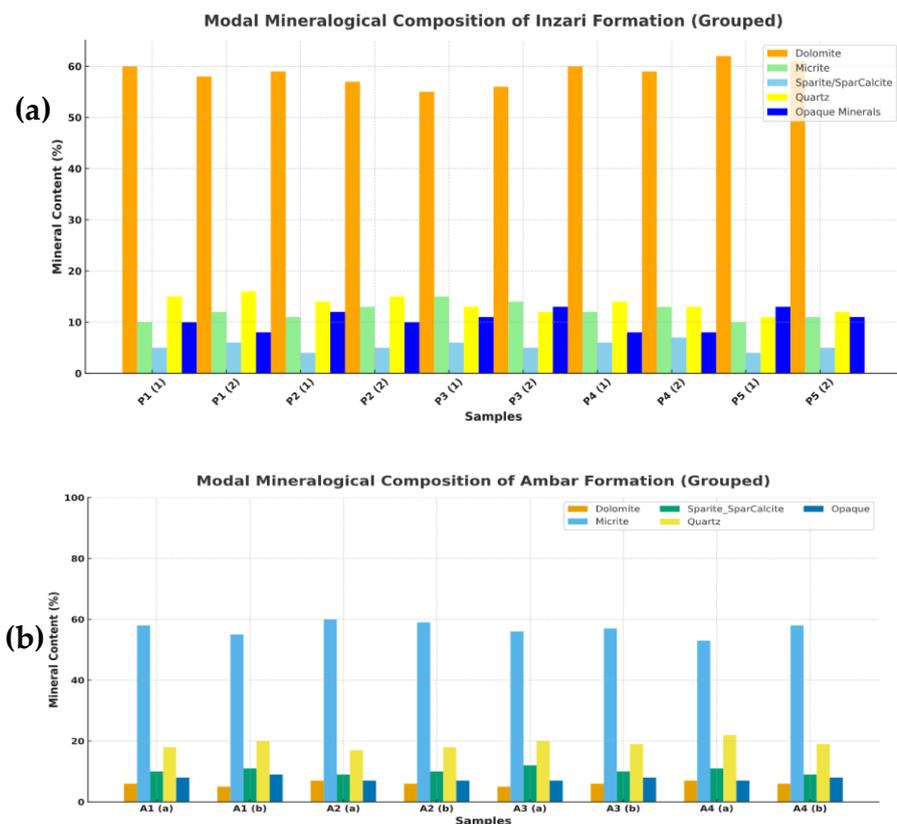


Figure 3. Petrography, mineralogy, structure, and texture of dolomite and limestone aggregates: a) Mineral composition of Inzari formation;(b) Mineral composition of amber formation

182 The SEM analysis was conducted to examine the micro-morphological characteristics  
183 and chemical composition of the dolomite crystals [16]. This analysis provides insights  
184 into the transformation processes of carbonate rocks over geological time. The rock  
185 demonstrates numerous essential traits suggestive of these alteration processes, includ-  
186 ing:

- 187 • Dolomitization happens within dolomite crystals, creating a lighter crust around  
188 them.
- 189 • The crust is dense, non-porous, and lacks the white patches commonly seen as rem-  
190 nants of the original limestone.
- 191 • The centers of the crystals are darker, with white areas and a porous structure.
- 192 • Intercrystallite pores, measuring between 20 to 30 microns, are infrequent, while  
193 smaller.
- 194 • intercrystallite pores ranging from 6 to 0.5 microns are more abundant in the crystal  
195 centers. These pores are not hydraulically connected.
- 196 • Several caves, both regular and irregular, contain secondary mineralization.
- 197 • Fractures are commonly present, with veins containing calcite mineralization.
- 198 • Lighter patches, remnants of limestone, appear within the darker dolomite matrix.

#### 199 4.2 Geotechnical Properties

200 The statistically summarized analysis results are shown in Tables 1 and 2 and Figures  
201 4-5. These analyses make a universal comparison of the major geotechnical properties be-  
202 tween dolomite and limestone aggregates. The differences and similarities of the proper-  
203 ties of these two types of aggregates were discussed in sections below with their respective  
204 natures based on independent testing methods. Their comparative analysis is useful for  
205 the evaluation of these aggregates for a wide range of geotechnical works and insights on  
206 their behavior in specific conditions.

##### 207 4.2.1. Unconfined Compressive Strength (UCS)

208 Results of unconfined compressive strength (UCS) tests for investigated dolomite  
209 and limestone samples are summarized in Table 1, and presented at Fig.4a, b There is a  
210 variation in the values of compressive strength. The mean compressive strength of dolo-  
211omite samples is 68.4 MPa and that of the limestone sample are 56.3 MPa. This may imply  
212 that most dolomite samples are relatively stronger in terms of being resistant to crush  
213 forces, and therefore can be considered more durable.

##### 214 4.2.2 Unconfined Tensile Strength (UTS)

215 Based on unconfined tensile strength test results, the evaluated aggregates also have  
216 different levels of compressive strength. Tensile strengths of dolomite aggregates are be-  
217tween 7.8 and 9.2 MPa (Table 1 and Figure 4c). The average compressive strength of dolo-  
218omite was about 8.3 MPa. Opposing, for limestone aggregates the strengths are varied  
219 between 4.44 and 9.51 MPa with an average value of 6.8 MPa (Table 1, Figure 4d). These  
220 values also show a moderate tensile strength value as property of the aggregates, since  
221 they are part of the concentrated data for both tables. It was concluded from these results  
222 that dolomite aggregates are generally stronger in tension than limestone and as such may  
223 be a suitable material where greater strength is required [17].

#### 4.2.3 Specific gravity Test

From specific gravity tests, the aggregates analyzed have different densities. The average value of specific gravity for Dolomite aggregate is 2.83 gm/cm<sup>3</sup>, and ranging from 2.81 to 2.86 (Table 1, Figure 4e). These values imply that the dolomite aggregates are of high density.

For Limestone aggregate, however the specific gravity values vary between 2.607-2.66 with a mean value of 2.644 (Table 1, Figure-4f). The density of the limestone aggregate is less than the dolomite aggregate. Based on specific gravity (SG) aggregate classification, the dolomite and limestone aggregates fell under the medium density category.

#### 4.2.4. Water Absorption test;

Dolomite aggregates have significantly lower water absorption than limestone. The water absorption for dolomite ranges from 0.03% to 0.22%, with an average of 0.09% (Table 1, Figure 4g), while limestone ranges from 0.10% to 0.37%, with an average of 0.23% (Table 1, Figure 4h).

This makes dolomite more water-resistant and a better choice for applications where moisture absorption is critical. Additionally, the lower water absorption of dolomite contributes to its overall durability in harsh environmental conditions.

#### 4.2.5. Porosity Test

Porosity values of the dolomite aggregate samples range from 0.09% to 0.62% with an average of 0.36% (Table 1, Figure 4i). In terms of porosity, the content of that in limestone aggregate is between 0.55% and 0.97%, and the average value is 0.76% (Table 1 Figure 4j). It suggests that dolomite aggregates have a lower level of porosity in normal situation, thus being stronger and more durable for using in water-resistant fields. On the opposite side, higher porosity characterizes limestone aggregates and this could lead to freezing in presence of glaciers and being subject to water absorption phenomena under ambient conditions with consequent negative effects on properties.

#### 4.2.6. Point load Test

The dolomite aggregates have an average dry weight ranging from 529.81g to 559.15g, with point load values between 2.81 and 2.86 (Table 1, Figure 4k), indicating strong and consistent load-bearing capacity. In contrast, the limestone aggregates have an average oven-dry weight ranging from 328.47 g to 346.92 g, with point load values between 0.57 and 0.96 (Table.1 Figure 4l). This indicates that dolomite has higher strength and more consistent properties compared to limestone in point load testing. Overall, dolomite aggregates demonstrate superior performance in strength and consistency.

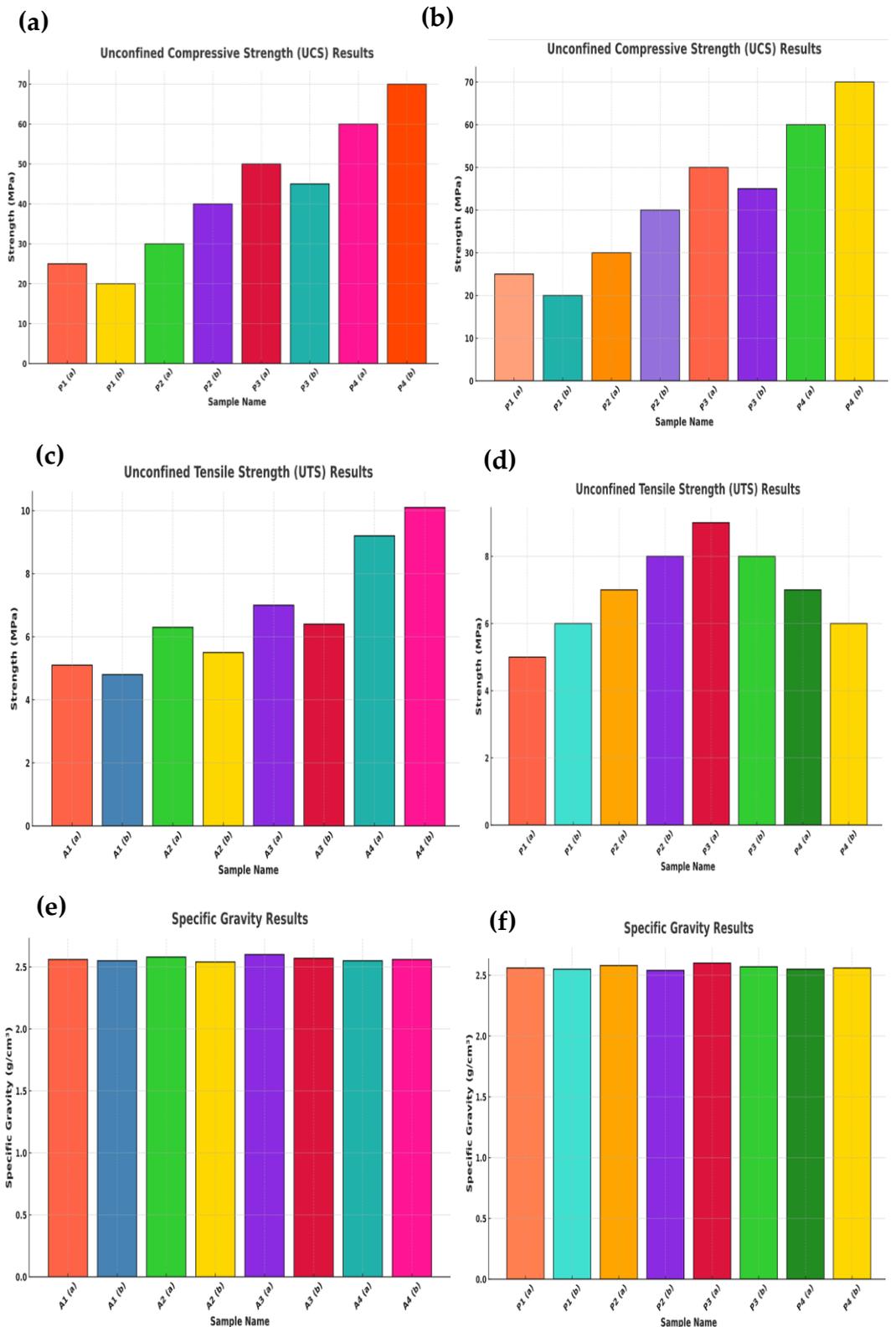
**Table 1:** Statistical Data for Physical and Mechanical Properties of Dolomite and Limestone Aggregates (Min: Minimum Value, Max: Maximum Value, Mean: Average Value, SD: Standard Deviation)

Parameter	Average	Dolomite	Limestone
Unconfined Compressive Strength (UCS) test	min	25	30
	mix	140	80
	mean	2.82	56.3
	sd	28.7	12.5
Unconfined Tensile Strength (UTS) Test	min	7.81	4.44
	mix	9.22	9.51
	mean	8.52	6.81
	sd	0.40	1.464
Specific gravity test	min	2.81	2.607
	mix	2.86	2.66
	mean	2.83	2.64
	sd	0.01	0.01
Water absorption Test	min	0.03	<b>0.10</b>
	mix	0.22	0.37
	mean	0.12	0.23
	sd	0.05	0.07
Porosity Test	min	0.09	0.55
	mix	0.62	<b>0.97</b>
	mean	0.36	0.76
	sd	0.15	0.12
Point Load Test	min	<b>2.81</b>	0.57
	mix	2.86	0.96
	mean	2.83	0.76
	sd	0.01	0.11

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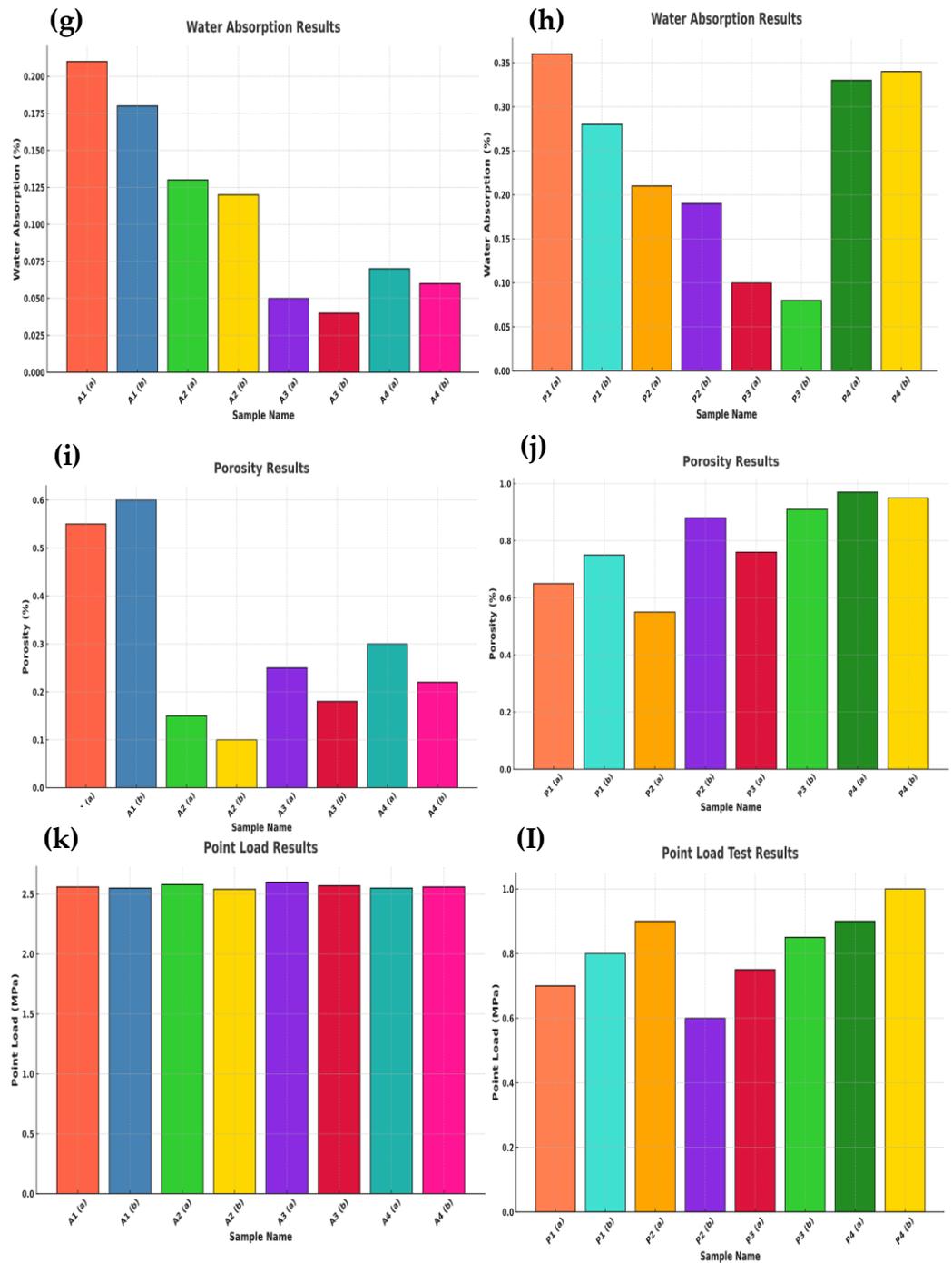
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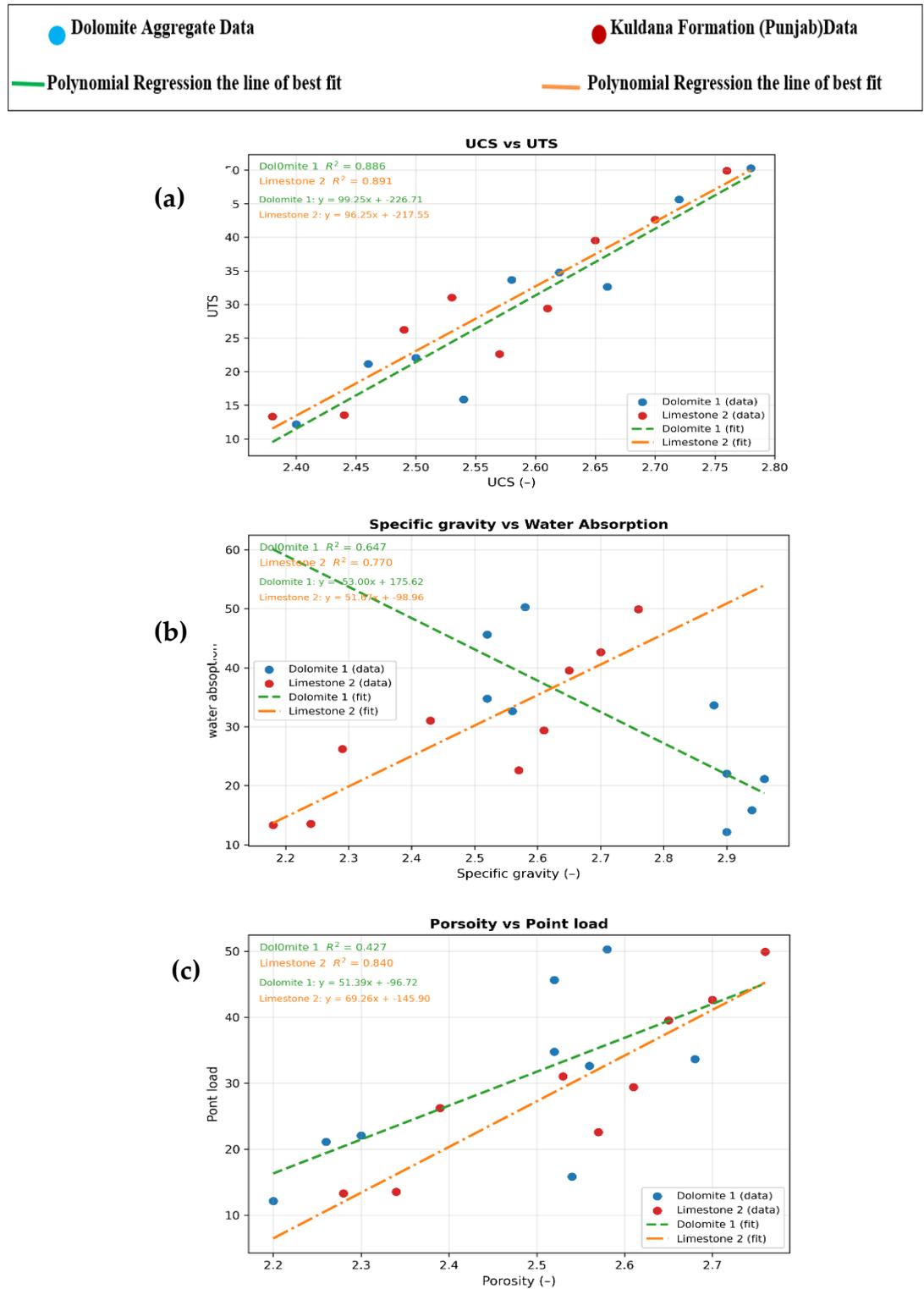


**Figure 4.** Distribution histograms of geotechnical parameters for carbonate aggregates.

### 4.3 Relationships between dolomite and Limestone

The correlation coefficients between the mechanical and physical characteristics of dolomite and limestone aggregates are shown in Table 2. The data shows that limestone aggregates generally exhibit higher correlation coefficients than dolomite aggregates [18]. The correlation coefficients for both kinds considerably increased when the aggregates' properties were averaged. For dolomite, the relationship between Unconfined Compressive Strength (UCS) and Unconfined Tensile Strength (UTS) shows nearly full correlation, indicating that bulk density plays a significant role. However, other relationships exhibit poor or average correlations. In difference, limestone aggregates show high or near-perfect correlation coefficients across most parameters.

The correlations between various mechanical and physical characteristics of dolomite and limestone aggregates are shown in Figure 5. The results show a strong correlation between UCS and UTS for both dolomite ( $R^2 = 0.88$ ) and limestone ( $R^2 = 0.89$ ). The specific gravity and water absorption relationship is moderate for dolomite ( $R^2 = 0.64$ ) and relatively strong for limestone ( $R^2 = 0.77$ ). The porosity and point load test exhibit a weaker correlation for dolomite ( $R^2 = 0.42$ ) but a strong one for limestone ( $R^2 = 0.84$ ).



**Figure.5** Relationships between geotechnical parameters for carbonate aggregates: (a) correlation between UCS and UTS; (b) correlation between Specific gravity and water absorption; (c) correlation between porosity test and point load test

**Table.2.** The correlation coefficient for different relationships is represented as follows: R1 represents the experimental data before averaging, fitted with a linear function, R2 represents the data after averaging, fitted with the best-fit function

Correlations	Correlation Coefficient			
	Dolomite		Limestone	
	R1	R2	R1	R2
UCS/UTS	68.4	0.88	56.3	0.89
Specific gravity/water absorption	2.83	0.64	0.23	0.77
Porosity test/Point load test	0.36	0.42	0.96	0.84

## 6. Conclusion

The findings of carbonate aggregate experiments show that lithology and petrographic characteristics play an important role in defining the physical and mechanical performance of these materials. The findings underline the complexity of assessing natural aggregates and the need for a comprehensive interpretative approach. Proper aggregate selection is essential, as it directly influences the strength, durability, and long-term performance pavements and structural elements exposed to variable environmental conditions and intensive mechanical loading. The evaluation of dolomite aggregates from the Ambar quarry and limestone aggregates from the Inzari quarry has enabled the formulation of the following key conclusions.

1. Ambar dolomite is characterized as dolomitic packstone with dense, fine-grained textures, while Inzari limestone is mainly micritic mudstone with higher fracture-related porosity. These petrographic differences strongly affect durability and performance.
2. Dolomite exhibits higher unconfined compressive strength (68.4 MPa average) and tensile strength (8.3 MPa average) compared with limestone (56.3 MPa and 6.8 MPa, respectively), confirming its superior mechanical resistance.
3. Dolomite shows lower porosity (0.36%) and water absorption (0.09%) than limestone (0.76% and 0.23%), suggesting better resistance to moisture and long-term degradation.
4. Statistical analyses revealed strong relationships among UCS, UTS, density, and water absorption. Dolomite generally displayed stronger inter-parameter correlations, reflecting more consistent material behavior.

## 6. Patents

**Author Contributions:** H.A contributed to the conceptualization, methodology, and writing of the original draft. J.X contributed to the data analysis and interpretation, and reviewed the manuscript. M.U.A contributed to the petrographic analysis A.D provided support in writing the final manuscript. A.N provided support in writing the final manuscript

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